### VALVE ELECTRONIC

## ADMIRALTY SURFACE WEAPONS ESTABLISHMENT

CV 1949

Specification AD/CV1949
Incorporating MIL-E-I-781B

Issue 4A Dated 2nd December 1963.

To be read in conjunction with K1006

SECURITY

Specification
Unclassified
Unclassified

| TYPE OF VALVE - Gas Triode Thyratr<br>CATHODE - Indirectly Heated<br>ENVELOPE - Glass<br>PROTOTYPE - 6D4   | MARKING See K1001/4  BASE BS448/B7G  |         |                                  |          |                                   |                       |
|--|--|---------|----------------------------------|----------|-----------------------------------|-----------------------|
| RATING (Note A)  | CONNECTIONS  |         |                                  |          |                                   |                       |
|  |  | Note    | Pin                              | Ele      | ctro                              | de                    |
| Heater Voltage (V) Heater Current (A) Max. d.c. Supply Anode Voltage (V) Peak Forward Anode Voltage (V) Peak Inverse Anode Voltage (V) Max. d.c. Grid Voltage (V) Max. d.c. Anode Current (A) Max. Heater-cathode Voltage (V) Max. Cathode Heating-time (sees) Max. Duty Cycle (%) Max. Ambient Operating Temperature Range (°C) | 6.3±10%<br>0.25<br>250<br>350<br>350<br>-150<br>0.11<br>25<br>-110<br>30<br>0.75<br>-55 to |         | A. Seate<br>C. Diame<br>D. Overs | d height | r<br>r<br>ode<br>onnec<br>NS<br>G | Max. 1 7/8 3/4 2 5/32 |
| A. All limiting values are absolute.   | NOTE   |         |                                  | ·        |                                   |                       |
| The tests described in Specification exception of the Noise Output (1)   | TESTS<br>MIL-E-I-<br>test.   | 781B st | nall apply                       | with the | 6                                 |                       |

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# CV 1949

MIL-E-1/781B 14 May 1956 SUPERSEDING MIL-E-1/781A 17 May 1955

### INDIVIDUAL MILITARY SPECIFICATION SHEET ELECTRON TUBE, THYRATRON, GAS TRIODE

#### JAN-6D4

This specification sheet forms a part of the latest issue of Military Specification MIL-E-1.

Applications Note: For new applications, this tube is to be used as a noise generator only.

| Ratings: Absolute Maximum: | Ef<br>V<br>6.3±10% | Ebb<br>Vdc<br>250 | epx<br>v<br>350 | еру<br>v<br>350 | ib<br>a<br>0.110 | Ib<br>mAdc<br>25 | tk<br>sec(min)<br>30 | Ec1<br>Vdc<br>-150 |     |     | Rp<br>ohm | Rk<br>ohm | Ehk<br>V<br>-110 | Length<br>us | Cycle<br>%<br>0.75 | TA<br>°C<br>-55to≠90 | Alt<br>ft<br>10,000 |
|----------------------------|--------------------|-------------------|-----------------|-----------------|------------------|------------------|----------------------|--------------------|-----|-----|-----------|-----------|------------------|--------------|--------------------|----------------------|---------------------|
| Test Cond:                 | 6.3                | 125               |                 |                 |                  |                  |                      |                    | 1.0 | 0.5 | 650       | 4000      |                  |              |                    |                      |                     |

\*\*Cathode: \*\*Base:

Coated Unipotential Miniature Glass Button 7-Pin, E7-1

\*Height: 2-1/8 in. maximum \*Diameter: 3/4 in. maximum

\*\*Pin No.: Element:

nc

\*\*Envelope: T5-1/2 (6-2)

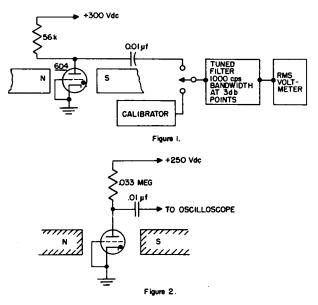
|              | <u>Test</u>                | ee Paragraph 3.3, Inspection Conditions     | AQL(99) | Insp.<br>Level |         | LIMITS |     |       |     |       |     |       |
|--------------|----------------------------|---|---------|----------------|---------|--------|-----|-------|-----|-------|-----|-------|
| Ref.         |                            |   |         |                | Sym.    | Min.   | LAL | Bogie | UAL | Max.  | ALD | Units |
|              | Qualification Approval T   | 'ests                                       |         |                |         |        |     |       |     |       |     |       |
| .1           | Qualification Approval:    | Required for JAN Marking                    |         |                |         |        |     |       |     |       |     |       |
|              | Cathode:                   | Coated Unipotential                         |         |                |         |        |     |       |     |       |     |       |
| 3. 4. 3      | Base Connections:          |   |         |                |         |        |     |       |     |       |     |       |
| 1.9.19.1     | Vibration:                 | No Voltage                                  |         |                |         |        |     |       |     |       |     |       |
|              | Measurements Acceptar      | ce Tests, Part 1: Note 1                    |         |                |         |        |     |       |     |       |     |       |
|              | Grid-Cathode Voltage:      | Ec=-20Vdc;Rhk=0; Note 2                     | 0.65    | п              | Egk:    |        |     |       |     | 2.0   |     | Vdc   |
| 1. 10. 17, 1 | Grid Voltage (1):          |   | 0.65    | п              | Ec:     | 11.0   |     |       |     | -14.0 |     | Vdc   |
| 1.10.18      | Tube Voltage Drop:         | Rb/Ib=100mAdc                               | 0.65    | п              | Etd:    |        |     |       |     | 18    |     | Vdc   |
| 1.9.1        | Mechanical:                |   |         |                | _       |        |     |       |     |       |     |       |
|              | Measurements Acceptar      | nce Tests, Part 2                           |         |                |         |        |     |       |     |       |     |       |
| 1.10.8       | Heater Current:            |   | 6.5     | IA             | If:     | 230    |     |       |     | 270   |     | m A   |
| 1.10.15      | Heater-Cathode<br>Leakage: | Ehk=-100Vdc                                 | 6.5     | IA             | lhk:    |        |     |       |     | 15    |     | uAdc  |
| 4. 10. 17. 1 | Grid Voltage (2):          | Ebb=50Vdc                                   | 6.5     | IA             | Ec:     | -5.0   |     |       |     | -7.0  |     | Vdc   |
| . 10. 17. 1  | Grid Voltage (3):          | Ebb=300Vdc                                  | 6.5     | IA             | Ec:     | -21    |     |       |     | -31   |     | Vdc   |
|              | Noise Output (1):          | Ebb=300Vdc;Rg=0;<br>Rp=56000; Note 3        | 6.5     | IA             | <b></b> |        |     |       |     |       |     |       |
|              | Noise Output (2):          | Ebb=250Vdc;Rg=Rk=0;<br>Rp=0. 033Meg; Note 4 | 6.5     | IA             | Output: | 10     |     |       |     |       |     | v     |

| Ref.       | Test                   | Conditions   | AQL(%) | Insp.<br>Level<br>or<br>Code | per Characteristic |                     | Sym.           | Limits      |            | Units    |
|------------|------------------------|--|--------|------------------------------|--------------------|---------------------|----------------|-------------|------------|----------|
| Ĺ          |                        |  |        |                              | lst<br>Sample      | Combined<br>Samples |                | Min.        | Max.       |          |
|            | Acceptance Life Tests  | i  |        |                              |                    |                     |                | · ·         |            |          |
| 4.11       | Life Test:             | Group A;Ebb=250Vdc;<br>Ec=-20Vdc;Rp=5000;<br>Rhk=disconnected;Ehk=<br>110V |        |                              |                    |                     | t:             | 500         |            | hours    |
| 4.11.4     | Life Test End Points:  | Grid Voltage (1):<br>Noise Output; Note 4                                  |        |                              |                    |                     | Ec:<br>Output: | -9.5<br>9.0 | -15. 5<br> | Vdc<br>v |
|            | Packaging Requirements |  | •      |                              |                    |                     |                |             |            |          |
| 4.9.18.1.6 | Container Drop:        | (d) Package Group 1;<br>Container Size B                                   |        |                              |                    |                     |                |             |            |          |

- Note 1: The AQL for the combined defectives for attributes in Measurements Acceptance Tests, Part 1, excluding Mechanical, shall be one percent. A tube having one or more defects shall be counted as one defective. MIL-STD-105, Inspection Level II, shall apply.
- Note 2: Voltage measured across specified grid resistor.
- Note 3: The tube shall be placed in the circuit of Figure 1, in a constant magnetic field of 375 ± 10% gausses perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. (North pole of magnet at Pin No. 7). The noise voltage measured at the output of the 1000-cps bandwidth filter shall not be less than the limits specified below for the various specified frequencies: (Inspection Level 1C shall be used.)

| Frequency, Mc | Minimum Noise Voltage, uV. RMS |
|---------------|--------------------------------|
| 0.1           | 10,000                         |
| 0. 2          | 14,000                         |
| 0.5<br>1.0    | 25,000<br>22,000               |
| 2.0           | 7,000                          |
| 5. Q          | 500                            |
| 10.0          | 70                             |

- Note 4: The tube shall be placed in the circuit shown (Figure 2) in a constant magnetic field of 375 ± 20% gausses which is perpendicular to the normal electron path. The direction of the magnetic field shall be such as to deflect the electron beam toward the top of the tube. The noise voltage measured at the plate of the tube and across the output of the circuit shall not be less than the specified limit in peak-to-peak volts. The oscilloscope used for noise amplitude measurement shall have a 3 db video bandwidth extending to at least 4 megacycles.
- Note 5: Reference specification shall be of the issue in effect on the date of invitation for bid.



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